# Installation Instructions for KV® 4x4 Pocket Door® Full Overlay Kit

### READ INSTRUCTIONS FIRST!

These instructions show how to install the KV 8091 Series Pivot Door Slide with Salice overlay kit. Please note that improper installation may void the Knape & Vogt Limited Lifetime Warranty. To install the slides correctly, follow the enclosed instructions, use only KV hardware and make no modifications. If you have questions or need additional information, please contact Knape & Vogt customer service.

### **Typical Application**

- Recommended maximum door dimension: 26"wide x 72"high. For some types of door construction where door center bow may be an issue, a third slide may be used (see fig. 9).
- Minimum door height: 24"
- Maximum door height: 72"
- Recommended maximum door weight: 75 lbs.
- Use recommended KV#8090P CR roller for panel door construction.
- Designed to be used on vertical doors only.

### Step 1. Size the cabinet door

For typical door applications, the cabinet door should be sized to allow for 1/8" top and bottom vertical gap. (see fig. 12)

### Step 2. Install hinge cups in cabinet door Always bore on a test block first to verify hinge cup locations.

Determine location of hinge hole centers. Layout the door cup holes from the top and bottom edges of the door, 2-3/4" from door edge to first hinge cup center line and 8-13/16" from the center line of the first hole to the center line of the second inboard hole (fig. 2). Bore four holes at back inside edge of door following chart recommendations (chart 2) for bore diameter and edgebore distance. Install hinges in door.

### Step 3. Attach overlay brackets to slides Use enclosed #8-32 x5/16" screws to attach the overlay brackets to the slides (fig. 4).

Position overlay bracket so that locating pin drops into mating hole of slide bracket. Note: for proper bracket installation the slide detent needs to be exposed and not covered as shown.

Step 4. Attach hinge bases to overlay brackets Use enclosed #8-32 x5/16" screws to attach the hinge bases as shown (figs. 1 & 4).

Locate the center lines of the top and bottom slides 7-9/32" from the inside top and bottom surfaces of the partition

(see fig. 1). Set back the slides from the the front edge of the black molded guide roller on the slide (see fig. 3).

Position the slide channels into the molded rack using the indexing pin on the back of the molded rack through the 1/4" dia. hole on the rear of the slide channel (fig. 5).

Confirm that the slide assemblies are parallel to case edge and then mount the assemblies to the case side by driving screws through the slide assembly.

A mounting screw must always be used in the frontmost slide hole (fig. 6).

Pull slides completely forward so that they are locked out.

Note area on partition where hinge adjustment access holes are to be cut. The hinge adjustment access hole size, shape, and location are determined by the installer. Cut access holes.

### Step 6 Prepare pinion shaft and gear assembly Cut the pinion shaft to 9" less than the overall cabinet opening height. The shaft

end must be clean and deburred to allow the hardware to slide on. Preassemble a pair of pinion gears, pillow blocks and bushings to the top and bottom of the shaft making certain that the gears are assembled with the marking labeled "This side up" facing upward. Insert the pillow block attachment screws into the pillow block to hold the pillow block and bushing assemblies together and then attach the locking cap to the top of the pinion shaft.

### Step 7 Install pinion gear assembly to slides

Pull the slide hinge brackets to the front of the cabinet so that they are in the locked or detent-out position. Attach the pinion shaft assembly to the slides making sure that the teeth in the gear assemblies line up properly with the teeth in the rack assembly. Tighten the pillow block attachment screws but to do not overtighten. (fig. 7)

following formula:

Partition Pocket Width = 1"+ Door Thickness (See fig. 3)

### front edge of the partition 3/16" (4.8mm) from Step 9 Hang door and adjust hinges as required

Install hinged cabinet door to slide assembly in partition pocket. For installation ease. each hinge pair must be aligned together to the mating hinge bases and locked down simultanously. Slowly open and close the door, checking for proper operation and door alignment.

Hinge screws will allow for adjustment of the door in all three directions. (fig. 8) Hinge adjustments may be required before the door can be retracted.

Horizontal adjustment screw-adjusts door side gap clearance. Do not over adjust-this screw MUST NOT be tight.

**Depth** adjustment screw-adjusts door face in and out (flush with case edge).

Vertical adjustment screw-adjusts door up and down (top and bottom gap clearance).

### Step 10 Install guide rollers and felt pads

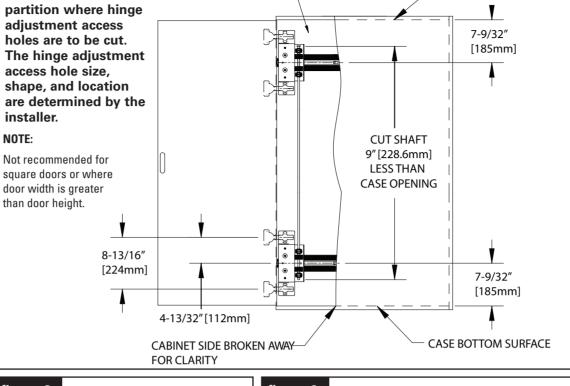
Secure top and bottom guide rollers using flat-head wood screws supplied. Tighten screws firmly (see fig. 3).

Install felt pads (see fig. 3). Install cassette roller as needed (see fig. 3).

# installer. NOTE: Not recommended for square doors or where door width is greater than door height.

figure 1

Note area on

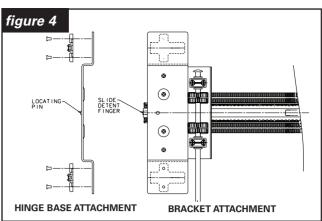


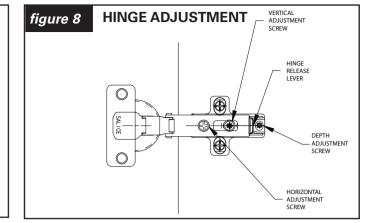
PARTITION

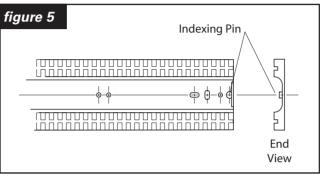
**CASE TOP** 

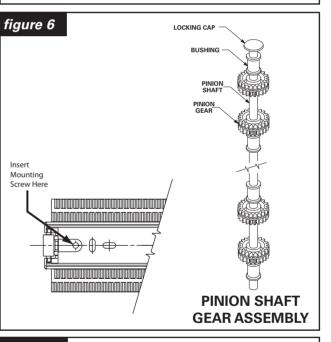
SURFACE

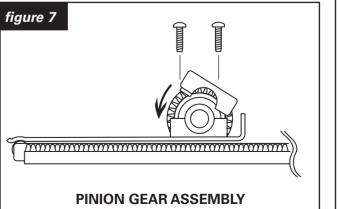
### figure 2 figure 3 EDGE BORE DISTANCE 1/2" (13mm) 2-3/4" (70mm) 8-13/16" (224mm) Partition Pocket = 1"(25 4mm) + Door Thickness -1"[25.4MM] + DOOR THICKNESS OUTSIDE EDGE 3/16" [4.8mm] SETBACK 8-13/16" (224mm) 3/4" [19mm] FOR FULL OVERLAY 1-37/64" 2-3/4" [40 mm] - FDGF BORF DOOR PREPARATION

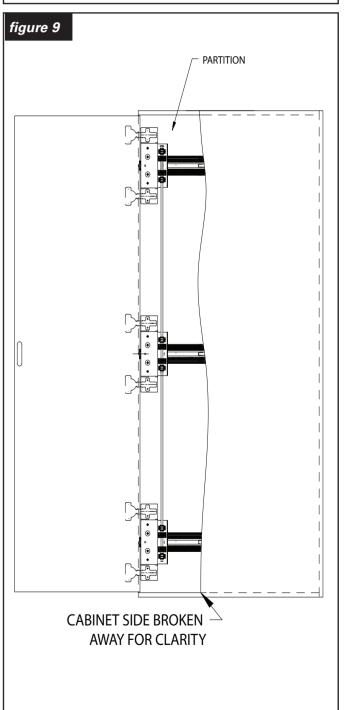






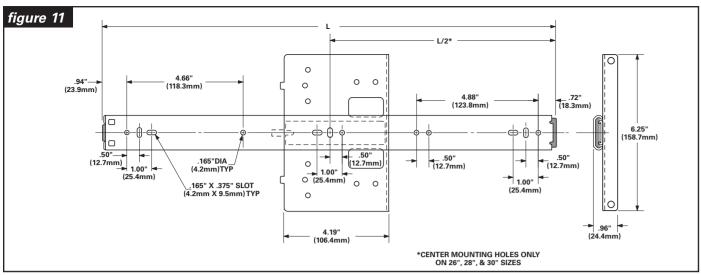


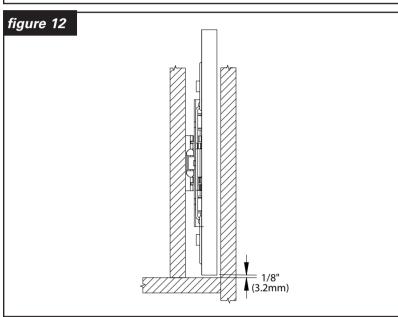


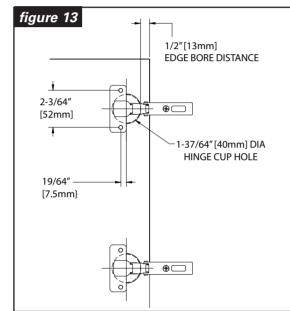


### Step 8 Install partition.

To determine partition pocket width, use the







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Size	L	L/2*	Approx.Door Conceal**	Approx. Cabinet Depth***
12"	12-1/8"	-	8"	12-3/8"
13"	13-1/8"	-	9"	13-3/8"
14"	14-1/8"	-	10"	14-3/8"
15"	15-1/8"	-	11"	15-3/8"
16"	16-1/8"	-	12"	16-3/8"
18"	18-1/8"	-	14"	18-3/8"
20"	20-1/8"	-	16"	20-3/8"
22"	22-1/8"	-	18"	22-3/8"
24"	24-1/8"	-	20"	24-3/8"
26"	26-1/8"	13-1/16"	22"	26-3/8"
28"	28-1/8"	14-1/16"	24"	28-3/8"
30"	30-1/8"	15-1/16"	26"	30-3/8"

Center mounting ho	les only on 26",	, 28", & 30" sizes
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<sup>\*\*</sup> Door fully retracted into case

chart 2		
Hinge Options	8080 HKL SAL 8080 HKL SAL EB	
Hinge Description	Overlay Door	
Door Thickness	3/4"	
Edge Bore Distance*	1/2" (13mm)	
Hinge Cup Bore Diameter	1-37/64" (40mm)	
Hinge Cup Bore Depth	13.2mm	
Overlay	Full	

<sup>\*</sup>Edge bore distances shown are approximate. Always bore a test block to verify hinge cup locations.

### cessories

Pinion Shaft Options	Description	Pack Oty
8092SB EB 36	Pinion Shaft 36" Ebony Black	2
8092SB EB 48	Pinion Shaft 48" Ebony Black	2
8092SB EB 72	Pinion Shaft 72" Ebony Black	2
8090B EB 36	Pinion Shaft 36" Ebony Black	10
8090B EB 48	Pinion Shaft 48" Ebony Black	10
8090B EB 72	Pinion Shaft 72" Ebony Black	10

Cabinet Roller	Description	Poly Pack Oty	Vlaster Carton Oty.	
8090P CR	Panel Door Cabinet Roller	1 ea.	20 ea.	

### KNAPE & VOGT LIMITED LIFETIME WARRANTY FOR COMMERCIAL PRODUCTS – USA AND CANADA

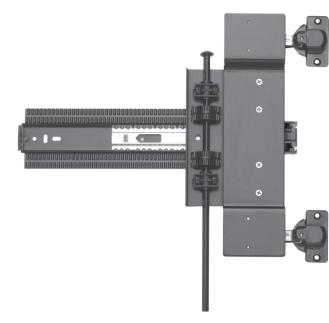
This warranty is given to the initial purchaser of new commercial products purchased from Knape & Vogt and its subsidiaries. The warranty covers defects in materials and workmanship. The warranty does not apply to defects resulting from misuse, damage or abuse, normal wear and tear, accident, modification, improper installation or maintenance, third party materials or damage during shipping. The warranty is not transferable and does not cover any subsequent purchasers of the products. During the Limited Lifetime Warranty period, Knape & Vogt, will, at its option, repair or replace any defective product with a comparable product or component. This Limited Warranty is for repair or replacement of defective products only and does not cover any other costs such as removal, installation, or other related expenses. For warranty service, please contact Knape & Vogt, 2700 Oak Industrial Drive, Grand Rapids, MI 49505, Attention: Customer Service. Information regarding the claimed defect and date of purchase of the product must be provided. Any defective product must be returned postage or freight prepaid to Knape & Vogt. THIS LIMITED WARRANTY CONSTITUTES THE ONLY WARRANTY FOR THE PRODUCTS AND ALL OTHER WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, BY OPERATION OF LAW OR OTHERWISE, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANT-ABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY EXPRESSLY DISCLAIMED. THIS LIMITED WARRANTY CONSTITUTES THE SOLE REMEDY AVAILABLE WITH REGARD TO ANY DEFECTIVE PRODUCTS. KNAPE & VOGT SHALL NOT BE LIABLE FOR ANY INCIDENTAL, INDIRECT, CONSEQUENTIAL OR SPECIAL DAMAGES, INCLUDING WITHOUT LIMITATION, LOSS OF TIME, INCONVENIENCE. OR LOST REVENUES OR PROFITS.

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# KV KNAPE & VOGT

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# 4x4 Pocket Door® Full Overlay Kit Salice Hinge Configuration



TYPICAL OVERLAY APPLICATIONS						
DOORTH	ICKNESS	OVERLAY	AMOUNT	POCKET WIDTH		
3/4"	[.7500]	3/4"	[.7500]	1-3/4"	[1.7500]	
3/16"	[.8125]	11/16"	[.6875]	1-13/16"	[1.8125]	
7/8"	[.8750]	5/8"	[.6250]	1-7/8"	[1.8750]	
5/16"	[.9375]	9/16"	[.5625]	1-15/16"	[1.9375]	
"	[1.0000]	1/2"	[.5000]	2"	[2.0000]	
-1/16"	[1.0625]	7/16"	[.4375]	2-1/16"	[2.0625]	
l-1/8"	[1.1250]	3/8"	[.3750]	2-1/8"	[2.1250]	
-3/16"	[1.1875]	5/16"	[.3125]	2-3/16"	[2.1875]	
-1/4"	[1.2500]	1/4"	[.2500]	2-1/4"	[2.2500]	

### **SPECIFICATIONS:**

- 75-pound maximum per door.
- Maximum door dimension of 26" wide x 72"high.
- Minimum door height of 24"
- Not recommended for square doors or where door width is greater than door height.
- Self-closing three-way adjustable geometric door hinge with single lever disconnect feature.



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Patents Pending

Manufacturer reserves the right to change specifications without notice and without incurring responsibility for existing units.

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<sup>\*\*\*</sup> Depth behind inside surface of closed door.